



# Ready Mix Estándar Plus Joint Compound



Panel Rey® offer a multipurpose joint compound, the Ready Mix Estándar Plus. It is developed specially for pro installers that needs a more easy and practical application, as also an excellent wall finishing appearance. This product has been reformulated to provide an optimal performance to critical characteristics, such as: smoothing, sanding time reduction, and a setting time appropriate for the modern construction new necessities that require a quick job with high quality.

This compound is made from vinyl adhesives and additives, and it can be apply directly from the package by hand tools or mechanical equipment, also it meets the ASTM C-475 standard as the ASTM C-474 procedure indicates. For your safety, the Panel Rey Products are free of asbestos.

The Estándar Plus Joint Compound mixes the most relevant characteristics for the installer into this one product. It's properties make it ideal for joint treatment finishing, and patching jobs or joint filling. During its shelf life period, the protection against microorganisms growth is guaranteed.

This product is available in a wide styles of sizes and packages, to address all our costumers needs.

### Suggested applications:

- Tapping and treating joints.
- Interior drywall and gypsum cracks filling.
- Interior texturing.

#### Availability:

# Coverage:

Box: 5, 12, 21.8, and 25 Kg Bucket: 6 and 28 Kg Bag: 1.5 Kg 1.7 m<sup>2</sup>/Kg (Depends on desired application)



PRODUCT INFORMATION	
Packaging	Bucket: 28 and 6 Kg-Box: 25, 21.8, 12 and 5 Kg-Bag: 1.5 Kg
Appearance	Smooth and creamy
Color	White
Adhesion	Excellent
Density	1.62 - 1.75 gr/cm <sup>3</sup>
Coverage	1.7 m <sup>2</sup> /Kg
Shrinkage	Low
Cracking	Resistant

1- All products comply with ASTM C-475 standard. The information presented does not represent a product specification but is shown based on the

2- Drying time is variable depending on environmental conditions. The shown times are estimates based on controlled condition tests. In joint treatment under extreme conditions, the drying time could vary as stated in GA-236

# General application:

Cover drywall joint with a thin coat of prepared compound and soak the reinforcement tape, leaving a coat of approximately 1/32"(1mm) under the tape. Drying time may vary depending on the weather conditions and the type of compound.

Let dry before applying a second coat, which will cover 2" (5 cm) more in each side of the ends of the first coat. Let dry again and smoothly sand the section with compound. Finally, apply a third coat covering 2"(5 cm) more than the last coat in each side. Slightly sand, preferably with wet sandpaper for a greater quality in the finishing and lower breathable dust production.

Cover all the screw and nail heads, the corners beads covering 15cm approximate around each accessory. Refer to recommended levels of gypsum board finish by the Gypsum Association (GA-214) or in the technical resume provided by Panel Rey () as "Recommended Board Finish".

All surfaces must be dry, clean and free of grease or dust, since this could prevent a proper adherence to the substrate. Use clean water to thin and mix products when needed, caution don't exceed. Make sure temperature of the ready mix, the environment and surface of application exceed 10°C, and keep proper ventilation in the work area to eliminate excess moisture.

We recommend the application of a drywall primer to balance the absorption of paint between the surface of the compound and the drywall. This product has a 9 months warranty, effective from the date of manufacture, when stored under normal conditions. Do not stow more than two platforms high.

#### Limitations:

It's not recommended for filling porous masonry surfaces.

#### Precautions:

Avoid dust using wet sanding. Use a mask and safety goggles. Dust resulting from sanding may irritate eyes, nose or throat. In the event of visual contact, thoroughly wash with water for 15 minutes until all particles are removed. If irritation persists, get medical attention. Do not ingest this product. KEEP OUT OF THE REACH OF CHILDREN.

Panel Rey México, S. A. has the authority to modify the information contained in this document without prior notice. Because it is not possible to be aware of every possible variables and scenarios related to the use of this product, the user must make reasonable judgement and take extenuating scenarios into account. All claims must be in writing and supported by evidence; They must be sent within a period of no more than 30 calendar days from the date the defect was discovered or should have been discovered and must be within the product's warranty period. The client should not alter or repair the affected area until Panel Rey has reviewed the problem and determined a probable cause. The responsibility of Panel Rey México, SA is limited solely to the replacement of defective material and will not be responsible for incidental and unforeseen direct or indirect damages, nor for any loss caused by the application of these products that is not in accordance with the instructions or with the intended use, as well as the application of the product after its expiration date.





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