

**Manufacturer**

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**Description**

**Ultima Light X®** is the lightest product in the Panel Rey family, it is designed with superior attributes to achieve a more professional finish. It has the ideal firmness to facilitate taping and as the most versatile product of the family, it can be adjusted to the desired consistency for fine finishes. Additionally, it has been formulated to prevent cracking and reduce shrinkage that could sometimes occur when the compound dries and loses water through evaporation.

**Basic Uses**

Used for taping, finishing joints and cornerbead, textures, and repairing cracks in gypsum walls. For final coats.

**Advantages**

- 30% lighter than a conventional compound.
- Easy to Sand.
- Less shrinkage and crack-resistant.

**Cautions**

- Drying time may vary depending on the weather conditions.
- All surfaces must be dry, clean and free of grease or dust.
- Keep proper ventilation in the work area to eliminate excess moisture

# SUBMITTAL APPROVALS

Job Name \_\_\_\_\_

Contractor \_\_\_\_\_

Date \_\_\_\_\_

**Storage**

Store the product in a fresh and dry place. Do not stock the pallets one on top of each other. Protect from freezing or extreme heat. The product warranty is 9 months after its manufacturing date.

**GREENGARD Certified**

Product certified for low chemical emissions.  
For more information visit: [www.ul.com/gg](http://www.ul.com/gg) UL 2818

**Hazards**

Avoid dust from damp sanding. Use a mask and safety goggles. Dust resulting from sanding may irritate eyes, nose or throat. In the event of visual contact, thoroughly wash with water for 15 minutes until all particles are removed. If irritation persists, get medical attention. Do not ingest this product. **KEEP OUT OF THE REACH OF CHILDREN.** For more safety information refer to the SDS on Panel Rey's website.

**Preparation**

Mix contents uniformly without adding water for covering fasteners and corner beads. For taping and finishing joints, thin as necessary by adding clean water especially for use in mechanical tools. Do not add more than 2% (by weight of product) of water because it may cause cracking and bonding problems. Re-mix uniformly after thinning. Do not mix with other products.

This product is manufactured to meet requirements established in ASTM-C475.

**Composition**

The compound is made of vinyl adhesives and other additives: it can be applied directly from the packaging, manually or with mechanical equipment, and meets the ASTM C-475 Standard in accordance to the ASTM C-474 Standard procedures. For your safety, Panel Rey® products do not contain asbestos.

### Second and Third Coat

When the compound is completely dry, approximately 8 hours later, apply a second coat with a 10" taping knife using Ultima Light X from Panel Rey then smooth the surface. Repeat the same process for the third coat with a 12" taping knife. Screw heads, fasteners and accessories must be cover with three coats of compound. For more information check GA-236 manual.

### Finishing

At the end of the third coat, the joint treatment should be 12" width. After the last coat has dried, lightly sand the joint and the covered accessories, leaving the wall ready for the final finish. All accessories should be covered with three layers of compound. Before applying, make sure that these are clean and dry to avoid product detachment.

### Technical Reference

- ASTM C840: Standard Specification for Application and Finishing of GypsumBoard.
- GA-214: Gypsum Association publication "Levels of Gypsum Board Finish."
- GA-216: Gypsum Association publication "Recommended Specifications for the Application and Finishing of Gypsum Board."

### Coverage and Packaging

Coverage	6.4 ft <sup>2</sup> /lb (1.3 m <sup>2</sup> /kg)	
Box	32 lb (14.5 kg)	3.5 gal (13.2 L)

Note: Coverage depends on the level of finish desired

