

## All Purpose Panel Rey<sup>®</sup> Ultima Plus Joint Compound

Ultima Plus Compound is the best option for a smooth, manageable application and sliding. It is extremely easy to sand due to its properties of low density ready mix. Ultima Plus is 20% lighter than traditional compounds and it offers a higher coverage and efficiently reduces shrinkage and cracks. Features an excellent adhesion to substrate and its new green formula with low VOC content GREENGUARD certified.

The compound is made of vinyl adhesives and other additives: it can be applied directly from the packaging, manually or with mechanical equipment, and meets the ASTM C-475 Standard in accordance to the ASTM C-474 Standard procedures. For your safety, Panel Rey<sup>®</sup> products do not contain asbestos.



### PREPARATION

Mix contents uniformly without adding water for covering fasteners and corner bead. For taping and finishing joints, thin as necessary by adding clean water especially for use in mechanicals tools. Do not add more than 2% (by weight of product) of water because it may cause cracking and bonding problems. Re-mix uniformly after thinning. Do not mix with other products. This product is manufactured to meet ASTM-C475.

### Recommended applications:

For treating joints, accessories, fasteners and final finishing in corners and edges, it can be used for texturing.

### AVAILABILITY AND COVERAGE

- **Coverage:** 7.8 ft<sup>2</sup>/lb (1.6 m<sup>2</sup>/kg)
- **Availability:** 3.75 gal (14.2L)



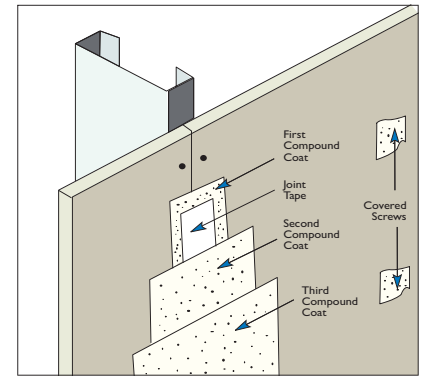
## General application

Cover drywall joint with a thin coat of prepared compound and soak the reinforcement tape, leaving a coat of approximately 1/32" (1mm) under the tape. Drying time may vary depending on the weather conditions, the type of compound and the amount of water.

Let dry before applying a second coat, which will cover 2" (5 cm) more in each side of the ends of the first coat. Let dry again and smoothly sand the section with compound. Finally, apply a third coat covering 2" (5 cm) more than the last coat in each side. Slightly sand, preferably with damp sandpaper for a greater quality in the finishing and lower breathable dust production.

All surfaces must be dry, clean and free of grease or dust, since this could prevent a proper adherence to the substrate. Use clean water to thin and mix products. Make sure temperature of the ready mix, the environment and surface of application exceed 500°F (100°C) until materials are thoroughly dry and keep proper ventilation in the work area to eliminate excess moisture (Gypsum Association GA-236). We recommend the application of a drywall primer to balance the absorption of paint between the surface of the compound and the drywall. Joint compounds and finishing products have a 9 months warranty, effective from the date of manufacture, and when stored under normal conditions, and away from environmental moisture. Do not store more than two platforms high.

For more information on joint treatment techniques refer to Recommended Levels of Gypsum Board Finish by the Gypsum Association (GA-214).



## Precautions

Avoid dust from damp sanding. Use a mask and safety goggles. Dust resulting from sanding may irritate eyes, nose or throat. In the event of visual contact, thoroughly wash with water for 15 minutes until all particles are removed. If irritation persists, get medical attention. Do not ingest this product. KEEP OUT OF THE REACH OF CHILDREN. For more safety information refer to the MSDS on Panel Rey's website.

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